

SOUTH PRODUCTION NOTES

Dec 01, 2015
11-7 Shift Notes

BASF EMPLOYEES

66 Last Recordable

38 Last Lost Time

SAFETY Notes:

Title V Notes: Need to keep a close eye on the Trimer. We are using the timer instead of the ORP.

#1 MED /Cleaning:

Need Spiral put back together and a new auger installed.
2 bags at 199 lbs and 172 lbs- Justin has been emailed.

#1 RC / AI 5637:

Running. Keep a close eye on the Trimer.
Will need to refire Lot 15 bags 7-22 and Lot 16 bags 13-25 when we get a chance. These are located back by the Dow building in the warehouse.

#2 MED line / D 0768 SSD:

Continuing to run. Almost complete need to make to batch 3141. Almost there.

#2 RC/ D 0768 SSD:

The tube cover is off of the calciner and we are currently scheduling repairs. May be down for a little while.

#3 MED line / AI 5637:

Continuing to run.
Pins were changed.
NOTE: Pipe to #3 hopper has been removed. Do not actuate diverter valve or it may cease up.
End seals will need greased once a shift.

#3 RC / D 0768 SSD:

Started up on day shift. Continue to feed.

NOTE: Two bags of contaminated material (on second floor) need to be handpicked. The one labeled SS#2 only has contaminated material on the top (most of the bag was from before the line switch).

Bags on first floor are ok per Grodecki. Remove "contaminated" labels.

2 bags on the 2nd floor still need some more work.

NOTE: Blank has been installed between #3 diverter valve and line to the hopper.

WE WILL NEED SURFACE AREAS WHEN RUNNING!!!

Keep burners 1, 3, and 10 off due to CO issues. Burners 1 and 3 have been tagged out and will need worked on #10 is not tagged but needs to stay off.

#4 RC / D-5206:

Continue to run as feed is available.

Had some issues with the abbe draining.

Continue to check weigh all bags.

Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / 6081:

Continue. Make sure the drums and pallets are CLEANED OFF! Please place finished product behind 2 and 3 dryers.

Keep an eye on the HEPA filter.

Slowed down feed screw speed to attempt to reduce the material spillage at the feed end. Keep an eye on it, may need to stop and repair seal.

Suction read out on the pressure gauge is varying between .22 and .14. Please keep a close eye that this value does not start trending lower.

#6 RC & Dryer / D 1766:

Trying to light towards the end of second shift. If it stays lit go ahead and make a batch on the Old Pfaudler.

West Pfaudler / Clean for D-0226

Tank was made up, but it has double the Manganese that we need. We will be adjusting tomorrow. Waiting for instructions from Grodecki.

Had issues controlling temp as valves were leaking by. Closed the manual steam valve. Will need to open again if steam is needed.

East Pfaudler/ D-1766:

Ready.

6 Tank: Tank empty

7 Tank: D-0226 Solution

Tank was made over the weekend but is not in spec – Waiting for instructions from Grodecki.

National Dryer / D-5206.

Continue to run as material is available. We dropped the feed rate on the dryer to make sure material comes off dry.

Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

Cleaning will continue. Raw material for the next product will not be in for another couple of weeks.

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Continue to make batches as manpower permits.

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

Down due to tower project.

Tower 6 / DPT 101:

Done with DPT for now.

Cu-0860 repacking in screening room:

Repacking completed. Steam heater was turned on in screening room.

North Screener / DPT-0101:

Continue to screen. Kristen says to band last pallet with partial drum. Make sure partial drum has a "partial drum" label.

South Screener / DPT-0101:

Continue to screen.

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508:

Continue to load and unload. Lot 234 drums 10,12, and 22 drums were remade. Labels are at the kiln.

We have changed over to a seven sagger configuration and loading five in order to get the material to fire properly.

Some of the brick at zone 3 have fallen out, we will need to inspect.

Milling V 2046:

Down.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 5020:

Continue to run. Vacuum Pump repair has been completed. Tank 109 and 110 pump working. Having to take totes of copper upstairs. WOW.

Glycol pump was pulled and will be sent out to be repaired.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler - Finish last batch of D-0754 E and refeed one other drum. Next five day clean for new product to start on Monday / Tuesday.
- 2) West Pfaudler - finish X -253 batches and clean for Spheres next get solution tank ready
- 3) #5 RC/Trimer
- 4) CTO
- 5) Rotary calciners in Building #31 - continue with SSD on RC 3 (blend in clean materials from contaminated bags), continue with AL-5637 on RC 1.
- 6) South Precip/Dry
- 7) #2 MED SSD to support 3 RC
- 8) #2 RC North
- 9) Reduction Tower 6 - Completed Screen last of materials
- 10) #3 MED to support 1 RC
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available - use up all HF available